



# **Marinated Artichoke**

## **Commercial Product Specifications**

### **Product Name**

***Marinated Artichoke with Stem in 2650 ml cans***

### **1.0 Description**

Canned Marinated Artichoke with stem is prepared from fresh ,clean, sound of edible part of which have been sorted, Peeled and use as its, sufficiently blanched to ensure adequate stability of color and flavor, packed in Cans with Oil and spices then pasteurized at temperatures necessary for the preservation of the product

## **2.0 Specifications**

### **2.1 Organoleptic Characteristics**

#### **Flavor**

characteristic of Artichoke no aftertaste abnormal

#### **Smell**

Shall be free from any foreign smell and shall not be Malodorous or Rotten

### **2.2 Physical characteristics**

#### **Appearance**

Shall be homogenously

#### **Types**

Artichoke with stem

#### **Color**

Lightly Yellow

#### **Defects**

9 % total by count is allowed for the following defect

Irregular Cut 1 %, Color variation 4%.

Texture Deviation 3%, Impurities Vegetative1%.

#### **Foreign Matter**

Product Shall be free from foreign matter like wood, pieces of plastic etc.

#### **Insect/Mold Injury**

Product shall be free from any Insect and fungi damage

### **2.3 Chemical Characteristics**

#### **PH**

3.4 : 3.8

#### **Salt**

1 : 3 %

#### **Ingredients**

Artichoke, Water, Vegetable oil (Sunflower Oil), Salt, Spices, Acetic, Citric and Ascorbic Acids.

#### **Origin**

Egypt

#### **Issue Date**

01-01-2016

#### **Spec. No.: 01-22-1/19**

#### **Prepared By: QA Manager**

**Amany Rashwan**

#### **Rev. Date**

01-01-2020

#### **Issue / Rev.No.:1/4**

#### **Approved By: Factory Manager**

**Makhtar Barakat**

| Allergens list                            | As Ingredient  | Cross Contamination | Used on same line |
|---|--|---------------------|-------------------|
| Cereals containing gluten and derivatives | No   | No                  | No                |
| Peanuts and derivatives                   | No   | No                  | No                |
| Soya and derivatives                      | No   | No                  | No                |
| Nuts and derivatives                      | No   | No                  | No                |
| Sesame seeds and derivatives              | No   | No                  | No                |
| Milk and derivatives                      | No   | No                  | No                |
| Eggs and derivatives                      | No   | No                  | No                |
| Fish and derivatives                      | No   | No                  | No                |
| Crustaceans and derivatives               | No   | No                  | No                |
| Molluscs and derivatives                  | No   | No                  | No                |
| Lupins and derivatives                    | No   | No                  | No                |
| Celery and derivatives                    | No   | No                  | No                |
| Mustard and derivatives                   | No   | No                  | No                |
| <b>Pesticides</b>                         | Product complies with European regulations in respect to maximum limits of pesticide residues.   |                     |                   |
| <b>Heavy metals</b>                       | Product complies with European regulations in respect to maximum limits on heavy metals presence.  |                     |                   |
| <b>GMO</b>                                | Product including all of its Ingredients doesn't contain any GMOs and isn't made from GMO. Excepted are accidental or technically unavoidable contaminations with GMOs below the statutory threshold of 0.9 % for each ingredient. Thus, no labeling of the product in accordance with Regulation (EC) 1829/2003 and Regulation (EC) 1830/2003 is necessary. |                     |                   |
| <b>Irradiation</b>                        | Product hasn't been Irradiated   |                     |                   |

### 2.4 Microbiological Criteria\*\*

|                            |             |
|----------------------------|-------------|
| <b>Aerobic plate count</b> | < 100 cfu/g |
| <b>Coli forms</b>          | < 10 cfu/g  |
| <b>Y&amp;M</b>             | <10 cfu/g   |
| <b>Salmonella</b>          | Absent/25 g |
| <b>Listeria</b>            | Absent/25 g |

|                   |            |                              |                                     |                 |
|-------------------|------------|------------------------------|-------------------------------------|-----------------|
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**Clostridium**

Absent/25 g

### **3.0 Packaging**

*All packing materials are compatible to EU standards and allowed to be used on food products*

| <b>Pack Size</b> | <b>Packing Material</b> | <b>Net Wt.</b> | <b>Dr. Wt.</b> | <b>Quantity Per Container</b>        |
|------------------|-------------------------|----------------|----------------|--------------------------------------|
| 2650 ml          | A 9 Cans                | 2500 g.        | 1200 g.        | 1175 Cartons X 6 Cans<br>= 7050 cans |

**4.0 Labeling:** *Each package must bear the following particulars, in English, in letters grouped on the same side, legibly and indelibly marked, and visible from the outside, and on documents accompanying the shipment.*

|                                      |   |
|--------------------------------------|---|
| <b>Nature of the Food</b>            | The descriptions of the product shall be used ex. "Green Hope Artichoke " |
| <b>Origin of Product</b>             | Country of origin where produced.   |
| <b>Date of Production and Expiry</b> | Date on which it is produced or packed and date of expiry                 |
| <b>Storage Condition</b>             | Store in dry good ventilated place  |

|                   |            |                               |                                     |                 |
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## Commercial Product Specifications

### Nutrition Facts

| Nutrition Facts  |              |
|--|--------------|
| 42 Servings per container  |              |
| Serving Size   | 1 oz. (28 g) |
| Amount Per Serving   |              |
| <b>Calories</b>  | <b>30</b>    |
| % Daily Value*   |              |
| <b>Total Fat</b> 2 g   | 3%           |
| Saturated Fat 0g   | 0%           |
| Trans Fat 0g   |              |
| <b>Cholesterol</b> 0mg   | 0%           |
| <b>Sodium</b> 110 mg   | 4%           |
| <b>Total Carbohydrate</b> 2g   | 1%           |
| Dietary Fiber 1g   | 2%           |
| Sugars 1g  |              |
| <b>Protein</b> 1g  |              |
| Vitamin D 0mcg   | 0%           |
| Iron 0mg   | 0%           |
| Calcium 2mg  | 0%           |
| Potassium 66mg   | 2%           |
| *Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs. |              |

### Lot Code / Batch Code Explanation

**Example:** F316 LS 363 B. 9521  
BB. 28/12/2017

#### Explanation:

F316 Product Code, LS 363 Lot # code, B. 9521 Batch Number  
BB. 28/12/2017 Expiry Date

### Other

According to customer specification

## 5.0 Storage

### Temperature

To be Stored at room temperature

### Storage

Must be stored in clean, Hygienic environment

### Shelf-life\*\*\*

24 months if unopened and stored in above conditions, If opened, 5 days and must kept refrigerated

|            |            |                       |                              |                 |
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### **6.0 Intended Usage**

#### **Intended usage**

Human Consumption for direct use except infants

#### **Allergens**

Product doesn't contain any of the allergens declared in the annex II of EU regulation 1169/2011.

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