



Marinated **Artichoke**

Commercial Product **Specifications**

Product Name

Marinated Artichoke with Stem in 2650 ml cans

1.0 Description

Canned Marinated Artichoke with stem is prepared from fresh ,clean, sound of edible part of which have been sorted, Peeled and use as its, sufficiently blanched to ensure adequate stability of color and flavor, packed in Cans with Oil and spices then pasteurized at temperatures necessary for the preservation of the product

2.0 Specifications

2.1 Organoleptic Characteristics

Flavor

characteristic of Artichoke no aftertaste abnormal

Smell

Shall be free from any foreign smell and shall not be Malodorous or Rotten

2.2 Physical characteristics

Appearance

Shall be homogenously

Types

Artichoke with stem

Color

Lightly Yellow

Defects

9 % total by count is allowed for the following defect

Irregular Cut 1 %, Color variation 4%.

Texture Deviation 3%, Impurities Vegetative1%.

Foreign Matter

Product Shall be free from foreign matter like wood, pieces of plastic etc.

Insect/Mold Injury

Product shall be free from any Insect and fungi damage

2.3 Chemical Characteristics

PH

3.4 : 3.8

Salt

1 : 3 %

Ingredients

Artichoke, Water, Vegetable oil (Sunflower Oil), Salt, Spices, Acetic, Citric and Ascorbic Acids.

Origin

Egypt

Issue Date

01-01-2016

Spec. No.: 01-22-1/19

Prepared By: QA Manager

Amany Rashwan

Rev. Date

01-01-2020

Issue / Rev.No.:1/4

Approved By: Factory Manager

Makhtar Barakat



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Allergens list	As Ingredient	Cross Contamination	Used on same line
Cereals containing gluten and derivatives	No	No	No
Peanuts and derivatives	No	No	No
Soya and derivatives	No	No	No
Nuts and derivatives	No	No	No
Sesame seeds and derivatives	No	No	No
Milk and derivatives	No	No	No
Eggs and derivatives	No	No	No
Fish and derivatives	No	No	No
Crustaceans and derivatives	No	No	No
Molluscs and derivatives	No	No	No
Lupins and derivatives	No	No	No
Celery and derivatives	No	No	No
Mustard and derivatives	No	No	No
Pesticides	Product complies with European regulations in respect to maximum limits of pesticide residues.		
Heavy metals	Product complies with European regulations in respect to maximum limits on heavy metals presence.		
GMO	Product including all of its Ingredients doesn't contain any GMOs and isn't made from GMO. Excepted are accidental or technically unavoidable contaminations with GMOs below the statutory threshold of 0.9 % for each ingredient. Thus, no labeling of the product in accordance with Regulation (EC) 1829/2003 and Regulation (EC) 1830/2003 is necessary.		
Irradiation	Product hasn't been Irradiated		

2.4 Microbiological Criteria**

Aerobic plate count	< 100 cfu/g
Coli forms	< 10 cfu/g
Y&M	<10 cfu/g
Salmonella	Absent/25 g
Listeria	Absent/25 g

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Clostridium

Absent/25 g

3.0 Packaging

All packing materials are compatible to EU standards and allowed to be used on food products

Pack Size	Packing Material	Net Wt.	Dr. Wt.	Quantity Per Container
2650 ml	A 9 Cans	2500 g.	1200 g.	1175 Cartons X 6 Cans = 7050 cans

4.0 Labeling: *Each package must bear the following particulars, in English, in letters grouped on the same side, legibly and indelibly marked, and visible from the outside, and on documents accompanying the shipment.*

Nature of the Food	The descriptions of the product shall be used ex. "Green Hope Artichoke "
Origin of Product	Country of origin where produced.
Date of Production and Expiry	Date on which it is produced or packed and date of expiry
Storage Condition	Store in dry good ventilated place

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Nutrition Facts

Nutrition Facts	
42 Servings per container	
Serving Size	1 oz. (28 g)
Amount Per Serving	
Calories	30
% Daily Value*	
Total Fat 2 g	3%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 110 mg	4%
Total Carbohydrate 2g	1%
Dietary Fiber 1g	2%
Sugars 1g	
Protein 1g	
Vitamin D 0mcg	0%
Iron 0mg	0%
Calcium 2mg	0%
Potassium 66mg	2%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.	

Lot Code / Batch Code Explanation

Example: F316 LS 363 B. 9521
BB. 28/12/2017

Explanation:

F316 Product Code, LS 363 Lot # code, B. 9521 Batch Number
BB. 28/12/2017 Expiry Date

Other

According to customer specification

5.0 Storage

Temperature

To be Stored at room temperature

Storage

Must be stored in clean, Hygienic environment

Shelf-life***

24 months if unopened and stored in above conditions, If opened, 5 days and must kept refrigerated

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6.0 Intended Usage

Intended usage

Human Consumption for direct use except infants

Allergens

Product doesn't contain any of the allergens declared in the annex II of EU regulation 1169/2011.

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